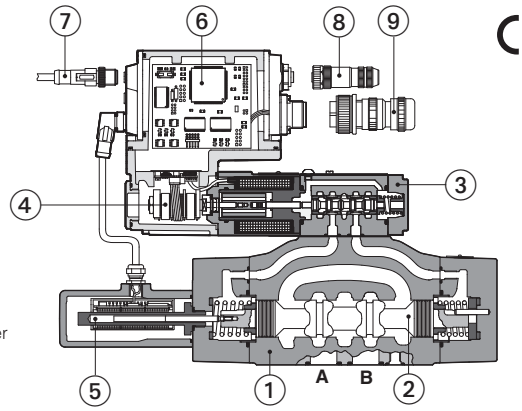
Digital proportional directional valves **high performance**

piloted with on-board driver, two LVDT transducers and positive spool overlap

SMART TUNING

P/Q CONTROL



DPZO-LES-SN-BP-271

① Valve body
② Main stage Spool
③ Pilot valve
④ Pilot valve LVDT transducer
⑤ Main stage LVDT transducer
⑥ On-board digital driver
⑦ USB connector
⑧ Fieldbus connectors
⑨ Main connector

DPZO-LEB, DPZO-LES

Digital proportional directional valves high performance, piloted, specifically designed for high speed closed loop controls.

They are equipped with two LVDT position transducers (pilot valve and main stage) and positive spool overlap for best dynamics in directional controls and not compensated flow regulations.

LEB basic execution with analog reference signal or IO-Link interface for digital reference signals, valve settings, and real-time diagnostics.

LES full execution which includes also optional alternated P/Q controls and fieldbus interfaces for digital reference signals, valve settings, and real-time diagnostics.

For both **LEB** and **LES**, USB port is always present for valve settings via Atos PC software.

Size: **10** ÷ **35** - ISO 4401
Max flow: **180** ÷ **3500 l/min**
Max pressure: **350 bar**

1 MODEL CODE

DPZO	-	LES	-	SN	-	NP	-	2	71	-	L	5	/	*	*	/	*

DPZO: Proportional directional valve, piloted

LES: **LEB** = basic on-board digital driver; **LES** = full on-board digital driver

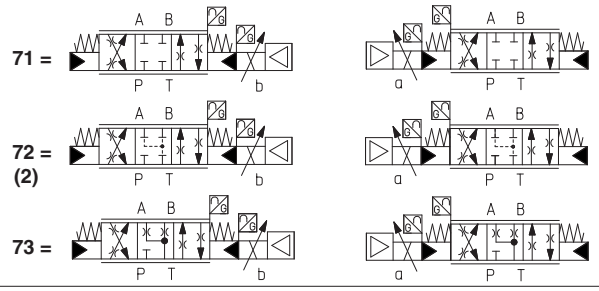
Alternated P/Q controls, see section 9:
SN = none
Only for LES:
SP = pressure control (1 pressure transducer)
SF = force control (2 pressure transducers)
SL = force control (1 load cell)

IO-Link interface, only for LEB, see section 7:
NP = Not present **IL** = IO-Link

Fieldbus interfaces, only for LES, see section 8:
NP = Not present
BC = CANopen **EW** = POWERLINK
BP = PROFIBUS DP **EI** = EtherNet/IP
EH = EtherCAT **EP** = PROFINET RT/IRT

Valve size ISO 4401:
1 = 10 **2** = 16 **4** = 25 **4M** = 27 **6** = 32 **8** = 35

Configuration (1): **Standard** Option **/B**



Spool type, regulating characteristics:

L = linear
DL = differential-linear
P-A = Q, B-T = Q/2
P-B = Q/2, A-T = Q

S = progressive
D = differential-progressive
P-A = Q, B-T = Q/2
P-B = Q/2, A-T = Q

Series number

Seals material, see section 14:
- = NBR
PE = FKM
BT = NBR low temperature

Hydraulic options (3):
B = solenoid with on-board digital driver and LVDT transducer at side of port B of the main stage (side A of pilot valve)
D = internal drain
E = external pilot pressure
G = pressure reducing valve for piloting (standard for DPZO-1)

Electronics options (3), not available for LEB-SN-IL:
C = current feedback for pressure transducer 4÷20mA (only LES-SP, SF, SL)
F = fault signal
I = current reference input and monitor 4÷20mA
Q = enable signal
Z = double power supply (only for LES), enable, fault and monitor signals - 12 pin connector

Safety options TÜV certified - only for LES **(3)**:
U = safe double power supply
K = safe on/off signals
See section 10

SAFETY CERTIFIED

Spool size:	**3**	**5**	**5**	**5**
Spool type:	L, S, D	L, DL, S, D	L, S, D	L, S
Configuration:	71, 73	71, 73	71, 73	72
DPZO-1 =	-	100	-	-
DPZO-2 =	160	250	-	250
DPZO-4 =	-	480	-	480
DPZO-4M =	-	550	-	550
DPZO-6 =	-	-	640	-
DPZO-8 =	-	-	1200	-

Nominal flow (l/min) at Δp 10bar P-T

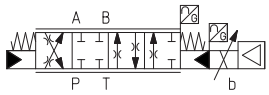
(1) For regenerative circuit select configuration 71 or 73 with specific spools D9 or L9, see section 2
For P/Q control select configuration 73 with spools L,S,D, or specific spools Q5, V9, see section 3
(2) Only for DPZO sizes 2, 4, 4M with spools L5 or S5, see 15.4 **(3)** For possible combined options, see section 18

2 SPOOLS SPECIFIC FOR REGENERATIVE CIRCUIT - for valve model code and options, see section 1

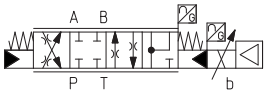
DPZO	-	LES	-	SN	-	NP	-	2	71 - L9	/	*	*	/	*

Configuration and spool:

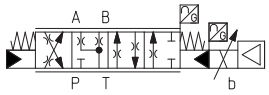
71-D9



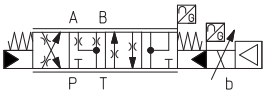
71-L9



73-D9



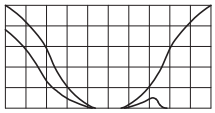
73-L9



Spool size:		**D9**	**L9**
DPZO-1	=	100	-
DPZO-2	=	250	250
DPZO-4	=	480	-
DPZO-4M	=	550	-
DPZO-6	=	-	-
DPZO-8	=	-	-

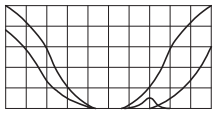
Nominal flow (l/min) at Δp 10bar P-T

D9



For regenerative circuit (additional external check valve required)
see 15.1 - diagram 26

L9



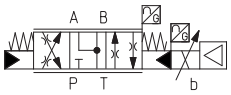
For regenerative circuit internal to the valve
see 15.1 - diagram 27

3 SPOOLS SPECIFIC FOR ALTERNATED P/Q CONTROL - for valve model code and options, see section 1

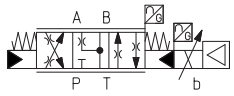
DPZO	-	LES	-	SN	-	NP	-	2	73 - V9	/	*	*	/	*

Configuration and spool:

73-Q5



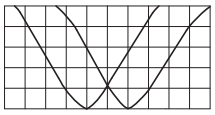
73-V9



Spool size:		**V9**	**Q5**
DPZO-1	=	100	100
DPZO-2	=	250	250
DPZO-4	=	480	480
DPZO-4M	=	550	550
DPZO-6	=	640	-
DPZO-8	=	1200	-

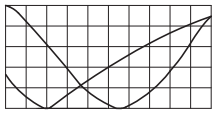
Nominal flow (l/min) at Δp 10bar P-T

Q5



For alternated P/Q control
see 15.1 - diagram 28

V9



For alternated P/Q control of injection cycle in plastic machinery
see 15.1 - diagram 29

4 GENERAL NOTES

Atos digital proportionals valves are CE marked according to the applicable directives (e.g. Immunity and Emission EMC Directive).
Installation, wirings and start-up procedures must be performed according to the general prescriptions shown in tech table **FS900** and in the user manuals included in the E-SW-* programming software.

5 VALVE SETTINGS AND PROGRAMMING TOOLS

Valve's functional parameters and configurations, can be easily set and optimized using Atos E-SW programming software connected via USB/Bluetooth to the digital driver.
For fieldbus/IO-Link versions, the software permits valve's parameterization through USB/Bluetooth also if the driver is connected to the central machine unit via fieldbus/IO-Link.

The software is available in different versions according to the driver's options (see table **GS500**):

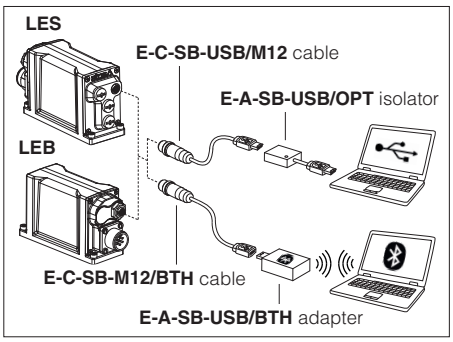
E-SW-BASIC support: NP (USB) IL (IO-Link) PS (Serial) IR (Infrared)

E-SW-FIELDBUS support: BC (CANopen) BP (PROFIBUS DP) EH (EtherCAT) EW (POWERLINK) EI (EtherNet/IP) EP (PROFINET)

E-SW-*/PQ support: valves with SP, SF, SL alternated control (e.g. E-SW-BASIC/PQ)

WARNING: drivers USB port is not isolated! For E-C-SB-USB/M12 cable, the use of isolator adapter is highly recommended for PC protection

USB or Bluetooth connection



WARNING: see tech table **GS500** for the list of countries where the Bluetooth adapter has been approved

6 SMART TUNING

Smart tuning allows to adjust the valve dynamic response in order to match different performance requirements.

The valve is provided with 3 factory settings for the spool control:

- **dynamic** fast response time and high sensitivity for best dynamic performances. Default factory setting for directional valves
- **balanced** average response time and sensitivity suitable for major applications
- **smooth** attenuated response time and sensitivity to improve control stability in critical applications or in environments with electrical disturbances

Smart tuning setting can be switched from Dynamic (default) to Balanced or Smooth via software or fieldbus; if requested, performances can be further customized directly tuning each single control parameter. For details consult related manuals E-MAN-RI-* and Quickstart, see section 27.

For Response time see section 15.

7 IO-LINK - only for LEB, see tech. table GS520

IO-Link allows low cost digital communication between the valve and machine central unit. The valve is directly connected to a port of an IO-Link master (point-to-point connection) via low-cost unshielded cables for digital reference, diagnostic and settings. The IO-Link master works as a hub exchanging this information with the machine central unit via fieldbus.

8 FIELDBUS - only for LES, see tech. table GS510

Fieldbus allows valve direct communication with machine control unit for digital reference, valve diagnostics and settings. These execution allow to operate the valves through fieldbus or analog signals available on the main connector.

9 ALTERNATED P/Q CONTROLS - only for LES, see tech. table FS500

S* options add the closed loop control of pressure (**SP**) or force (**SF** and **SL**) to the basic functions of proportional directional valves flow regulation. A dedicated algorithm alternates pressure (force) depending on the actual hydraulic system conditions.
An additional connector is available for transducers to be interfaced to the valve's driver (1 pressure transducer for SP, 2 pressure transducers for SF or 1 load cell for SL). The alternated pressure control (SP) is possible only for specific installation conditions.
Main 12 pin connector is the same as /Z option plus two analog signals specific for the pressure (force) control.

10 SAFETY OPTIONS - only for LES

Atos range of proportional directional valves, provides functional safety options **/U** and **/K** , designed to accomplish a safety function, intended to reduce the risk in process control systems.
They are **TÜV certified** in compliance to **IEC 61508 up to SIL 3 and ISO 13849 up to category 4, PL e**

Safe double power supply, option **/U**: the driver has separate power supplies for logic and solenoids. The safe condition is reached by cutting the electrical supply to solenoids, while electronics remains active for monitoring functions and fieldbus communication, see tech table **FY100**

Safety function via on/off signals, option **/K**: upon a disable command, the driver checks the spool position and it provides an on/off acknowledgement signal only when the valve is in safe condition, see tech table **FY200**

11 GENERAL CHARACTERISTICS

Assembly position	Any position
Subplate surface finishing to ISO 4401	Acceptable roughness index: Ra ≤0,8, recommended Ra 0,4 – Flatness ratio 0,01/100
MTTFd valves according to EN ISO 13849	75 years, for futher details see technical table P007
Ambient temperature range	**Standard** = -20°C ÷ +60°C **/PE** option = -20°C ÷ +60°C **/BT** option = -40°C ÷ +60°C
Storage temperature range	**Standard** = -20°C ÷ +70°C **/PE** option = -20°C ÷ +70°C **/BT** option = -40°C ÷ +70°C
Surface protection	Zinc coating with black passivation, galvanic treatment (driver housing)
Corrosion resistance	Salt spray test (EN ISO 9227) > 200 h
Vibration resistance	See technical table G004
Compliance	CE according to EMC directive 2014/30/EU (Immunity: EN 61000-6-2; Emission: EN 61000-6-3) RoHS Directive 2011/65/EU as last update by 2015/863/EU REACH Regulation (EC) n°1907/2006

12 HYDRAULIC CHARACTERISTICS - based on mineral oil ISO VG 46 at 50 °C

Valve model	**DPZO-*-1**	**DPZO-*-2**	**DPZO-*-4**	**DPZO-*-4M**	**DPZO-*-6**	**DPZO-*-8**
Pressure limits [bar]	ports **P, A, B, X** = 350; **T** = 250 (10 for option /D); **Y** = 10;					
Spool type standard	**L5, DL5, S5, D5**	**L3, S3, D3**	**L5, DL5, S5, D5**		**L5, S5, D5**	
Spool type regenerative or P/Q	**D9, V9, Q5**		**D9, L9, V9, Q5**	**D9, V9, Q5**	**V9**	
Nominal flow Δp P-T [l/min] **(1)** Δp= 10 bar	100	160	250	480	550	640	1200
Δp= 30 bar	160	270	430	830	950	1100	2000
Max permissible flow	180	400	550	1000	1100	1600	3500
Piloting pressure [bar]	min. = 25; max = 350 (option /G advisable for pilot pressure > 200 bar)					
Piloting volume [cm³]	1,4	3,7		9,0	11,3	21,6	39,8
Piloting flow **(2)** [l/min]	1,7	3,7		6,8	8	14,4	20
Leakage **(3)** Pilot [cm³/min]	100 / 300	100 / 300		200 / 500	200 / 600	900 / 2800	900 / 2800
Main stage [l/min]	0,15 / 0,5	0,2 / 0,6		0,3 / 1,0	0,3 / 1,0	1,0 / 3,0	1,2 / 3,6
Response time **(4)** [ms]	≤ 50	≤ 60		≤ 80	≤ 85	≤ 90	≤ 120
Hysteresis	≤ 0,1 [% of max regulation]					
Repeatability	± 0,1 [% of max regulation]					
Thermal drift	zero point displacement < 1% at ΔT = 40°C					

(1) For different Δp, the max flow is in accordance to the diagrams in section 15.2
(2) With step reference input signal 0 ÷100 %
(3) At p = 100/350 bar
(4) 0-100% step signal see detailed diagrams in section 15.3

13 ELECTRICAL CHARACTERISTICS

Power supplies	Nominal : +24 VDC Rectified and filtered : VRMS = 20 ÷ 32 VMAX (ripple max 10 % VPP)				
Max power consumption	50 W				
Max. solenoid current	2,6 A				
Coil resistance R at 20°C	3 ÷ 3,3 Ω				
Analog input signals	Voltage: range ±10 VDC (24 VMAX tolerant) Input impedance: Ri > 50 kΩ Current: range ±20 mA Input impedance: Ri = 500 Ω				
Monitor outputs	Output range: voltage ±10 VDC @ max 5 mA current ±20 mA @ max 500 Ω load resistance				
Enable input	Range: 0 ÷ 5 VDC (OFF state), 9 ÷ 24 VDC (ON state), 5 ÷ 9 VDC (not accepted); Input impedance: Ri > 10 kΩ				
Fault output	Output range: 0 ÷ 24 VDC (ON state > [power supply - 2 V] ; OFF state < 1 V) @ max 50 mA; external negative voltage not allowed (e.g. due to inductive loads)				
Pressure/Force transducer power supply (only for SP, SF, SL)	+24VDC @ max 100 mA (E-ATR-8 see tech table **GS465**)				
Alarms	Solenoid not connected/short circuit, cable break with current reference signal, over/under temperature, valve spool transducer malfunctions, alarms history storage function				
Insulation class	H (180°) Due to the occurring surface temperatures of the solenoid coils, the European standards ISO 13732-1 and EN982 must be taken into account				
Protection degree to DIN EN60529	IP66 / IP67 with mating connectors				
Duty factor	Continuous rating (ED=100%)				
Tropicalization	Tropical coating on electronics PCB				
Additional characteristics	Short circuit protection of solenoid's current supply; 3 leds for diagnostic (only for LES); spool position control (SN) or pressure/force control (SP, SF, SL) by P.I.D. with rapid solenoid switching; protection against reverse polarity of power supply				
Communication interface	USB Atos ASCII coding	IO-Link Interface and System Specification 1.1.3	CANopen EN50325-4 + DS408	PROFIBUS DP EN50170-2/IEC61158	EtherCAT POWERLINK EtherNet/IP PROFINET IO RT/IRT IEC 61158
Communication physical layer	not insulated USB 2.0+USB OTG	SDCI class port B	optical insulated CAN ISO11898	optical insulated RS485	Fast Ethernet, insulated 100 Base TX
Recommended wiring cable	LiYCY shielded cables, see section 23				

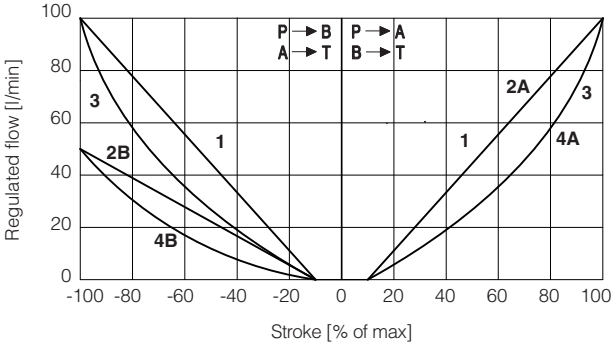
Note: a maximum time of 800 ms (depending on communication type) has to be considered between the driver energizing with the 24 VDC power supply and when the valve is ready to operate. During this time the current to the valve coils is switched to zero.

14 SEALS AND HYDRAULIC FLUIDS - for other fluids not included in below table, consult our technical office

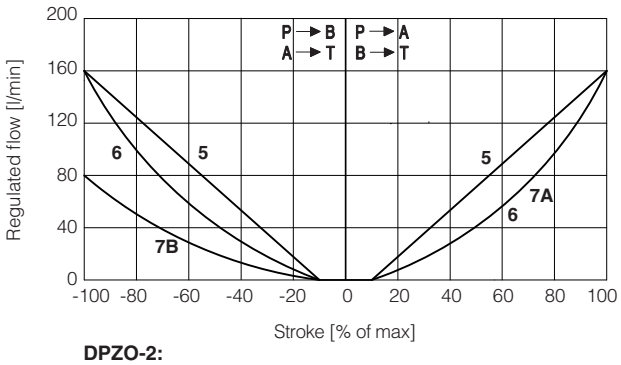
Seals, recommended fluid temperature		NBR seals (standard) = -20°C ÷ +60°C, with HFC hydraulic fluids = -20°C ÷ +50°C FKM seals (/PE option) = -20°C ÷ +80°C NBR low temp. seals (/BT option) = -40°C ÷ +60°C, with HFC hydraulic fluids = -20°C ÷ +50°C		
Recommended viscosity		20÷100 mm²/s - max allowed range 15 ÷ 380 mm²/s		
Max fluid contamination level	normal operation	ISO4406 class 18/16/13 NAS1638 class 7	see also filter section at www.atos.com or KTF catalog	
	longer life	ISO4406 class 16/14/11 NAS1638 class 5		
Hydraulic fluid		**Suitable seals type**	**Classification**	**Ref. Standard**
Mineral oils		NBR, FKM, NBR low temp.	HL, HLP, HLPD, HVLP, HVLPD	DIN 51524
Flame resistant without water		FKM	HFDU, HFDR	ISO 12922
Flame resistant with water		NBR, NBR low temp.	HFC	

15 DIAGRAMS (based on mineral oil ISO VG 46 at 50 °C)

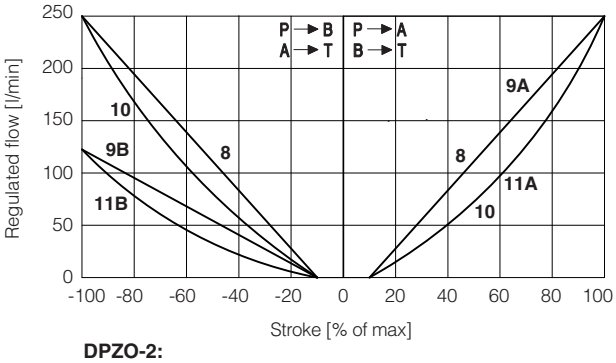
15.1 Regulation diagrams (values measure at Δp 10 bar P-T)



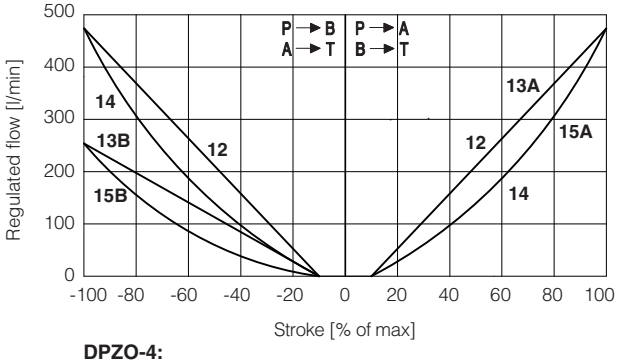
DPZO-1:
1 = L5 **2A** = DL5 (P → A, A → T)
3 = S5 **2B** = DL5 (P → B, B → T)
4A = D5 (P → A, A → T)
4B = D5 (P → B, B → T)



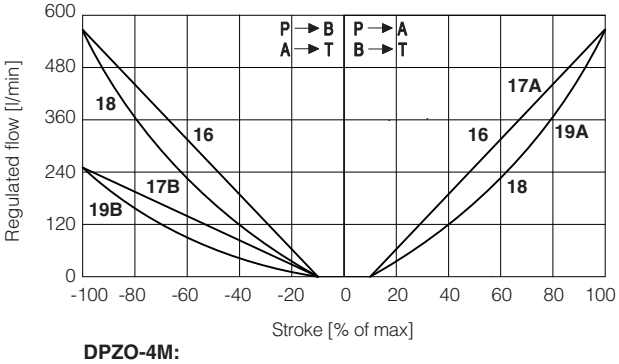
DPZO-2:
5 = L3 **7A** = D3 (P → A, A → T)
6 = S3 **7B** = D3 (P → B, B → T)



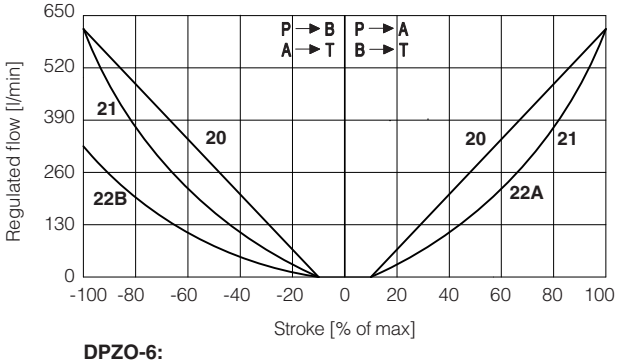
DPZO-2:
8 = L5 **9A** = DL5 (P → A, A → T)
10 = S5 **9B** = DL5 (P → B, B → T)
11A = D5 (P → A, A → T)
11B = D5 (P → B, B → T)



DPZO-4:
12 = L5 **13A** = DL5 (P → A, A → T)
14 = S5 **13B** = DL5 (P → B, B → T)
15A = D5 (P → A, A → T)
15B = D5 (P → B, B → T)



DPZO-4M:
16 = L5 **17A** = DL5 (P → A, A → T)
18 = S5 **17B** = DL5 (P → B, B → T)
19A = D5 (P → A, A → T)
19B = D5 (P → B, B → T)



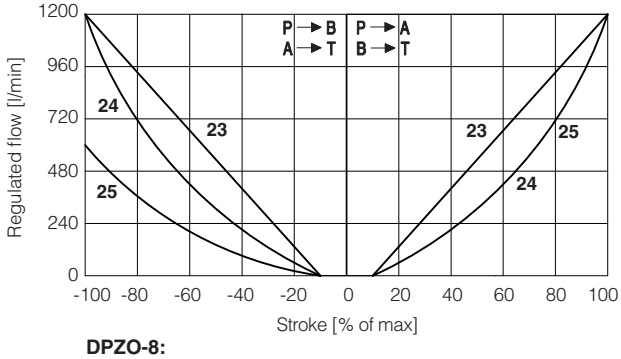
DPZO-6:
20 = L5 **22A** = D5 (P → A, A → T)
21 = S5 **22B** = D5 (P → B, B → T)

Note:

Hydraulic configuration vs. reference signal (standard and option /B)

Reference signal $\left.\begin{matrix}0 \div +10\ V\\12 \div 20\ mA\end{matrix}\right\}$ P → A / B → T

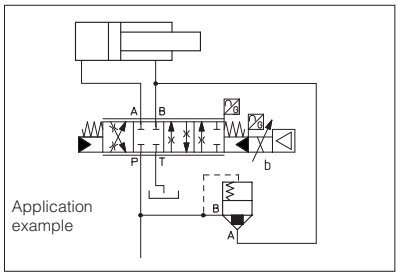
Reference signal $\left.\begin{matrix}0 \div -10\ V\\12 \div 4\ mA\end{matrix}\right\}$ P → B / A → T

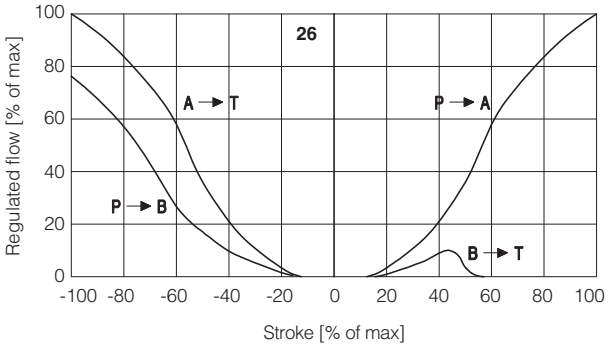


DPZO-8:
23 = L5 **24** = S5
25 = D5

26 = differential - regenerative spool **D9**
(not available for valve size 32 and 35)

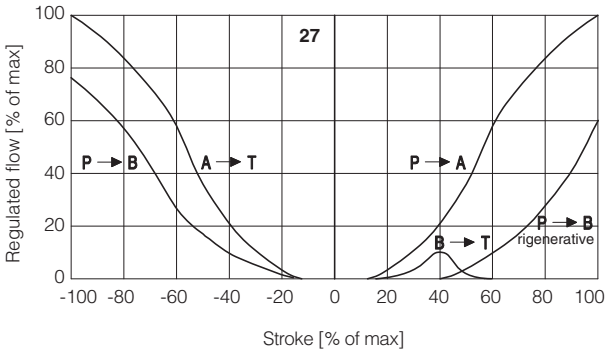
D9 spool type with a fourth position specific to regenerative circuit, performed by means of an additional external check valve.





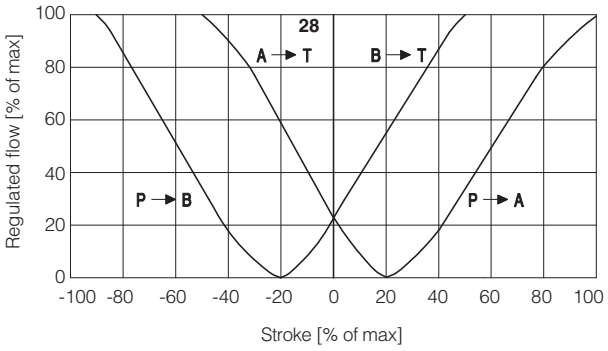
27 = linear - internal regenerative spool **L9**
(available only for valve size 16)

L9 spool type with a fourth position specific to perform a regenerative circuit internal to the valve.



28 = linear spool **Q5**
(not available for valve size 32 and 35)

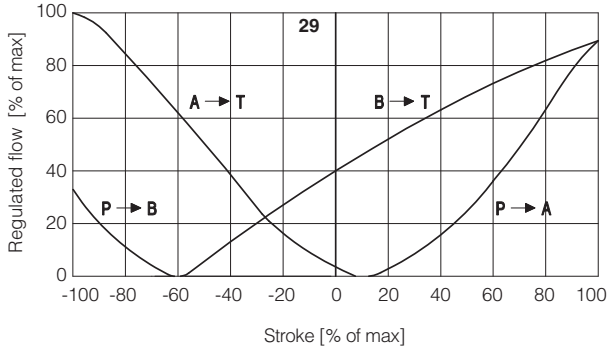
Q5 spool type is specific for alternate P/Q controls in combination with /S* option of digital on-board drivers, (see tech. table **FS500**).
It allows to control the pressure in A port or B port and it provides a safety central position (A-T/B-T) to depressurize the actuator chambers.
The strong meter-in characteristic makes the spool suitable for both pressure control and motion regulations in several applications.



29 = differential - progressive spool **V9**

V9 spool type is specific for alternate P/Q controls in combination with S* option of digital on-board drivers, (see tech. table **FS500**).
This spool is specially designed to manage the whole injection cycle in plastic machinery, thanks to the following specific features:

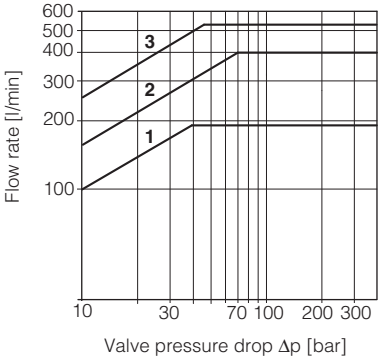
- strong meter-in characteristic to allow the pressure control in A port during the holding pressure (P-A) and the plasticizing (A-T) phases
- safety central position (A-T/B-T) to depressurize the actuator chambers
- large A-T and B-T flow capability, required during the plasticizing phase, to discharge big volumes from high differential injection cylinders with low pressure drops and permitting the contemporary oil suction from tank

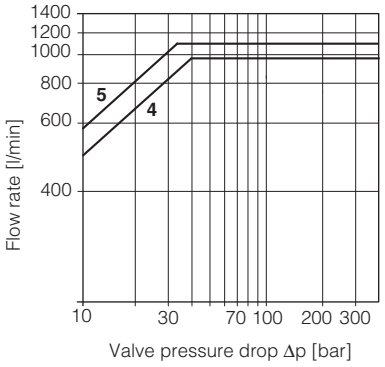


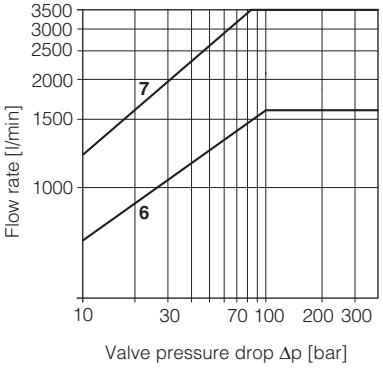
15.2 Operating diagrams

Flow /Δp diagram

stated at 100% of spool stroke







DPZO-1:
1 = spools L5, S5, D5, DL5, D9, V9, Q5

DPZO-2:
2 = spools L3, S3, D3
3 = spools L5, S5, D5, DL5, D9, L9, V9, Q5

DPZO-4:
4 = spools L5, S5, D5, DL5, D9, V9, Q5

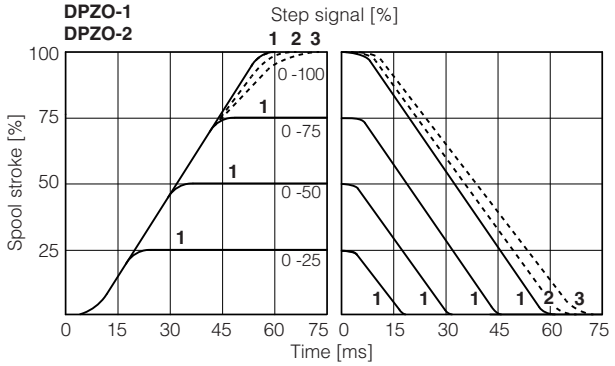
DPZO-4M:
5 = spools L5, S5, D5,DL5, D9, V9, Q5

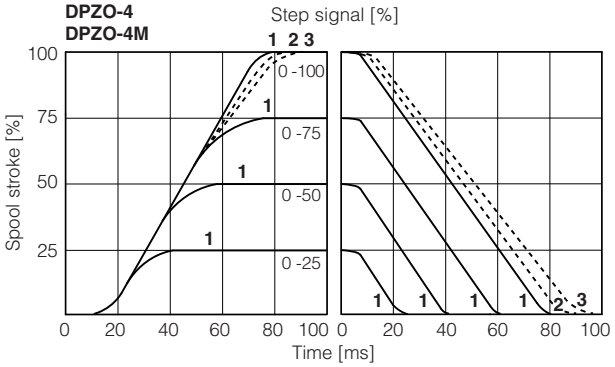
DPZO-6:
6 = L5, S5, D5, V9

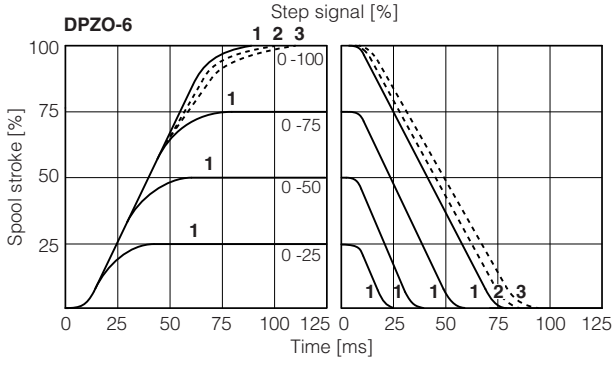
DPZO-8:
7 = L5, S5, D5, V9

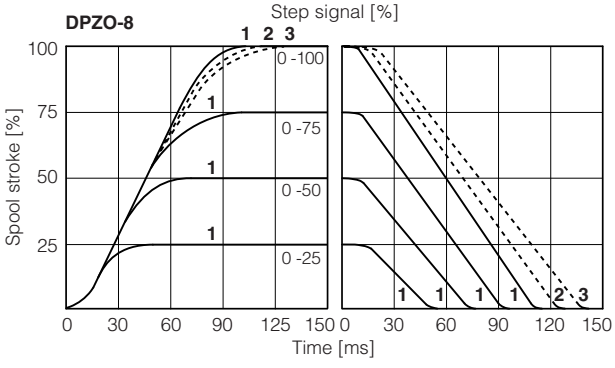
15.3 Response time

The response times in below diagrams are measured at different steps of the reference input signal. They have to be considered as average values.









1 = dynamic **2** = balanced (*) **3** = smooth (*)

(*) Response time is represented only for 0-100% step; for intermediate steps, the response time increment of presets 2 (balanced) and 3 (smooth) with respect to the preset 1 (dynamic) is proportional to the step amplitude of the reference input signal

15.4 Configuration 72

Only for **DPZO** sizes **2**, **4**, **4M** with spools **L5** or **S5**: in central position the leakages P-A and P-B are drained to tank, avoiding the drift of cylinders with differential areas.

16 HYDRAULIC OPTIONS

B = Solenoid, on-board digital driver and LVDT transducer at side of port B of the main stage (side A of pilot valve). For hydraulic configuration vs reference signal, see 15.1

D = Internal drain (through port T).
Pilot and drain configuration can be modified as shown in the functional scheme here aside. For detailed view of plugs position, see section 24
The valve's standard configuration provides internal pilot and external drain.

E = External pilot (through port X).
Pilot and drain configuration can be modified as shown in the functional scheme here aside. For detailed view of plugs position, see section 24
The valve's standard configuration provides internal pilot and external drain.

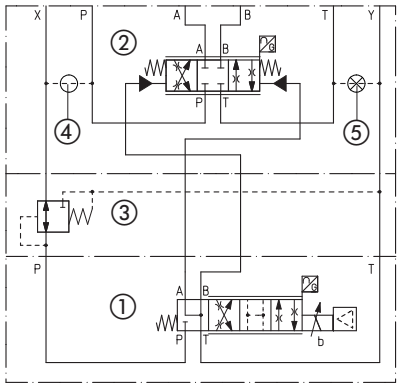
G = Pressure reducing valve ③ with fixed setting, installed between pilot valve and main body. Reduced pressure setting:

DPZO-2 = **28 bar**

DPZO-1, DPZO-4(M), DPZO-6 and DPZO-8 = **40 bar**

It is advisable for valves with internal pilot in case of system pressure higher than 200 bar.
Pressure reducing valve ③ is standard for DPZO-1, for other sizes add /G option.

Functional Scheme - example of configuration 71



① Pilot valve
② Main stage
③ Pressure reducing valve
④ Plug to be added for external pilot trough port X
⑤ Plug to be removed for internal drain through port T

17 ELECTRONICS OPTIONS - not available for LEB-SN-IL

F = This option permits to monitor the eventual fault condition of the driver, as for example the solenoid short circuit/not connected, reference signal cable broken for option /I, spool position transducer broken, etc. - see 19.9 for signal specifications.

I = This option provides 4 ÷ 20 mA current reference and monitor signals, instead of the standard ±10 VDC.
Input signal can be reconfigured via software selecting between voltage and current, within a maximum range of ±10 VDC or ±20 mA.
It is normally used in case of long distance between the machine control unit and the valve or where the reference signal can be affected by electrical noise; the valve functioning is disabled in case of reference signal cable breakage.

Q = This option permits to inhibit the valve function without removing the power supply to the driver. Upon disable command the current to the solenoid is zeroed and the valve's spool moves to rest position.
The option /Q is suggested for all cases where the valve has to be frequently inhibited during the machine cycle – see 19.7 for signal specifications.

Z = This option provides, on the 12 pin main connector, the following additional features:
Fault output signal - see above option **/F**
Enable input signal - see above option **/Q**
Repeat enable output signal - only for **LEB-SN-NP** (see 19.8)
Power supply for driver's logics and communication - only for **LES** (see 19.2)

C = This option is available to connect pressure (force) transducers with 4 ÷ 20 mA current output signal, instead of the standard ±10 VDC.
Input signal can be reconfigured via software selecting between voltage and current, within a maximum range of ±10 VDC or ±20 mA.

18 POSSIBLE COMBINED OPTIONS

Hydraulic options:
all combination possible

Electronics options - Standard versions:

LEB-SN, **LES-SN**	**LES-SP, SF, SL**
/FI, /IQ, /IZ	/CI

Electronics options - Safety certified versions:

LES-SN	**LES-SP, SF, SL**
/IU, /IK	/CU, /IU, /CIU, /CK, /IK, /CIK

19 POWER SUPPLY AND SIGNALS SPECIFICATIONS

Generic electrical output signals of the valve (e.g. fault or monitor signals) must not be directly used to activate safety functions, like to switch-ON/OFF the machine's safety components, as prescribed by the European standards (Safety requirements of fluid technology systems and components-hydraulics, ISO 4413).

For **LEB-SN-IL** signals see section 20
For certified safety options: **/U** see tech. table **FY100** and **/K** see tech. table **FY200**

19.1 Power supply (V+ and V0)

The power supply must be appropriately stabilized or rectified and filtered: apply at least a 10000 μF/40 V capacitance to single phase rectifiers or a 4700 μF/40 V capacitance to three phase rectifiers. In case of separate power supply see 19.2.

⚠ A safety fuse is required in series to each power supply: 2,5 A time lag fuse.

19.2 Power supply for driver's logic and communication (VL+ and VL0) - only for **LES** with **/Z** option and for **LES-SP, SF, SL** with fieldbus

The power supply for driver's logic and communication must be appropriately stabilized or rectified and filtered: apply at least a 10000 μF/40 V capacitance to single phase rectifiers or a 4700 μF/40 V capacitance to three phase rectifiers.
The separate power supply for driver's logic on pin 9 and 10, allow to remove solenoid power supply from pin 1 and 2 maintaining active the diagnostics, USB and fieldbus communications.

⚠ A safety fuse is required in series to each driver's logic and communication power supply: 500 mA fast fuse.

19.3 Flow reference input signal (Q_INPUT+)

The driver controls in closed loop the valve spool position proportionally to the external reference input signal.
Reference input signal is factory preset according to selected valve code, defaults are ±10 VDC for standard and 4 ÷ 20 mA for /I option.
Input signal can be reconfigured via software selecting between voltage and current, within a maximum range of ±10 VDC or ± 20 mA.
Drivers with fieldbus interface can be software set to receive reference signal directly from the machine control unit (fieldbus reference).
Analog reference input signal can be used as on-off commands with input range 0 ÷ 24VDC.

19.4 Pressure or force reference input signal (F_INPUT+) - only for **LES-SP, SF, SL**

Functionality of F_INPUT+ signal (pin 7), is used as reference for the driver pressure/force closed loop (see tech. table **FS500**).
Reference input signal is factory preset according to selected valve code, defaults are ±10 VDC for standard and 4 ÷ 20 mA for /I option.
Input signal can be reconfigured via software selecting between voltage and current, within a maximum range of ±10 VDC or ± 20 mA.
Drivers with fieldbus interface can be software set to receive reference signal directly by the machine control unit (fieldbus reference).
Analog reference input signal can be used as on-off commands with input range 0 ÷ 24VDC.

19.5 Flow monitor output signal (Q_MONITOR) - not for **/F**

The driver generates an analog output signal proportional to the actual spool position of the valve; the monitor output signal can be software set to show other signals available in the driver (e.g. analog reference, fieldbus reference, pilot spool position).
Monitor output signal is factory preset according to selected valve code, defaults are ±10 VDC for standard and 4 ÷ 20 mA for /I option.
Output signal can be reconfigured via software selecting between voltage and current, within a maximum range of ±10 VDC or ± 20 mA.

19.6 Pressure or force monitor output signal (F_MONITOR) - only for **LES-SP, SF, SL**

The driver generates an analog output signal proportional to alternated pressure/force control; the monitor output signal can be software set to show other signals available in the driver (e.g. analog reference, force reference).
Monitor output signal is factory preset according to selected valve code, defaults are ±10 VDC for standard and 4 ÷ 20 mA for /I option.
Output signal can be reconfigured via software selecting between voltage and current, within a maximum range of ±10 VDC or ± 20 mA.

19.7 Enable input signal (ENABLE) - not for standard and **/F**

To enable the driver, supply a 24 VDC on pin 3 (pin C): Enable input signal allows to enable/disable the current supply to the solenoid, without removing the electrical power supply to the driver; it is used to active the communication and the other driver functions when the valve must be disabled for safety reasons. This condition **does not comply** with norms IEC 61508 and ISO 13849.
Enable input signal can be used as generic digital input by software selection.

19.8 Repeat enable output signal (R_ENABLE) - only for **LEB-SN-NP** with **/Z** option

Repeat enable is used as output repeater signal of enable input signal (see 19.7).

19.9 Fault output signal (FAULT) - not for standard and **/Q**

Fault output signal indicates fault conditions of the driver (solenoid short circuits/not connected, reference signal cable broken for 4 ÷ 20 mA input, spool position transducer cable broken, etc.). Fault presence corresponds to 0 VDC, normal working corresponds to 24 VDC.
Fault status is not affected by the Enable input signal. Fault output signal can be used as digital output by software selection.

19.10 Remote pressure/force transducer input signal - only for **LES-SP, SF, SL**

Analog remote pressure transducers or load cell can be directly connected to the driver (see 21.5).
Analog input signal is factory preset according to selected valve code, defaults are ±10 VDC for standard and 4 ÷ 20 mA for /C option.
Input signal can be reconfigured via software selecting between voltage and current, within a maximum range of ±10 VDC or ± 20 mA.
Refer to pressure/force transducer characteristics to select the transducer type according to specific application requirements (see tech table **FS500**).

19.11 Multiple PID selection (D_IN0 and D_IN1) - only **NP** execution for **LES-SP, SF, SL**

Two on-off input signals are available on the main connector to select one of the four pressure (force) PID parameters setting, stored into the driver.
Switching the active setting of pressure PID during the machine cycle allows to optimize the system dynamic response in different hydraulic working conditions (volume, flow, etc.).
Supply a 24 VDC or a 0 VDC on pin 9 and/or pin 10, to select one of the PID settings as indicated by binary code table at side. Gray code can be selected by software.

	PID SET SELECTION			
PIN	SET 1	SET 2	SET 3	SET 4
9	0	24 VDC	0	24 VDC
10	0	0	24 VDC	24 VDC

20 IO-LINK SIGNALS SPECIFICATIONS - only for **LEB-SN-IL**

20.1 Power supply for IO-Link communication (L+ and L-)

The IO-Link master provides dedicated 24 VDC power supply for IO-Link communication.
Maximum power consumption: 2 W
Internal electrical isolation of power L+, L- from P24, N24

20.2 Power supply for drive logic and valve regulation (P24 and N24)

The IO-Link master provides dedicated 24 VDC power supply for valve regulation, logics and diagnostics.
Maximum power consumption: 50 W
Internal electrical isolation of power P24, N24 from L+, L-

20.3 IO-Link data line (C/Q)

C/Q signal is used to establish communication between IO-Link master and valve.

21 ELECTRONIC CONNECTIONS

For electronic connection of certified safety options **/U** see tech. table **FY100** and **/K** see tech. table **FY200**

21.1 Main connector signals - 7 pin (A1) **Standard**, **/Q** and **/F** options

PIN	Standard	/Q	/F	TECHNICAL SPECIFICATIONS	NOTES
A	**V+**			Power supply 24 VDC	Input - power supply
B	**V0**			Power supply 0 VDC	Gnd - power supply
C	**AGND**		**AGND**	Analog ground	Gnd - analog signal
		ENABLE		Enable (24 VDC) or disable (0 VDC) the valve, referred to V0	Input - on/off signal
D	**Q_INPUT+**			Flow reference input signal: ±10 VDC / ±20 mA maximum range Defaults are ±10 VDC for standard and 4 ÷ 20 mA for /I option	Input - analog signal **Software selectable**
E	**INPUT-**			Negative reference input signal for Q_INPUT+	Input - analog signal
F	**Q_MONITOR** referred to: AGND V0			Flow monitor output signal: ±10 VDC / ±20 mA maximum range Defaults are ±10 VDC for standard and 4 ÷ 20 mA for /I option	Output - analog signal **Software selectable**
			FAULT	Fault (0 VDC) or normal working (24 VDC)	Output - on/off signal
G	**EARTH**			Internally connected to the driver housing	

21.2 Main connector signals - 12 pin (A2) **/Z** option and **LES-SP, SF, SL**

PIN	LEB-SN /Z	LES-SN /Z	LES-SP, SF, SL Fieldbus	LES-SP, SF, SL NP	TECHNICAL SPECIFICATIONS	NOTES
1	**V+**				Power supply 24 VDC	Input - power supply
2	**V0**				Power supply 0 VDC	Gnd - power supply
3	**ENABLE** referred to: V0	VL0	VL0	V0	Enable (24 VDC) or disable (0 VDC) the valve	Input - on/off signal
4	**Q_INPUT+**				Flow reference input signal: ±10 VDC / ±20 mA maximum range Defaults are ±10 VDC for standard and 4 ÷ 20 mA for /I option	Input - analog signal **Software selectable**
5	**INPUT-**				Negative reference input signal for Q_INPUT+ and F_INPUT+	Input - analog signal
6	**Q_MONITOR** referred to: AGND	VL0	VL0	V0	Flow monitor output signal: ±10 VDC / ±20 mA maximum range Defaults are ±10 VDC for standard and 4 ÷ 20 mA for /I option	Output - analog signal **Software selectable**
7	**AGND**				Analog ground	Gnd - analog signal
		NC			Do not connect	
			F_INPUT+		Pressure/Force reference input signal: ±10 VDC / ±20 mA maximum range Defaults are ±10 VDC for standard and 4 ÷ 20 mA for /I option	Input - analog signal **Software selectable**
8	**R_ENABLE**				Repeat enable, output repeater signal of enable input, referred to V0	Output - on/off signal
		NC			Do not connect	
			F_MONITOR referred to: VL0	V0	Pressure/Force monitor output signal: ±10 VDC / ±20 mA maximum range Defaults are ±10 VDC for standard and 4 ÷ 20 mA for /I option	Output - analog signal **Software selectable**
9	**NC**				Do not connect	
		VL+			Power supply 24 VDC for driver's logic and communication	Input - power supply
				D_IN0	Multiple pressure/force PID selection, referred to V0	Input - on/off signal
10	**NC**				Do not connect	
		VL0			Power supply 0 VDC for driver's logic and communication	Gnd - power supply
				D_IN1	Multiple pressure/force PID selection (not available for SF), referred to V0	Input - on/off signal
11	**FAULT** referred to: V0	VL0	VL0	V0	Fault (0 VDC) or normal working (24 VDC)	Output - on/off signal
PE	**EARTH**				Internally connected to the driver housing	

Note: do not disconnect VL0 before VL+ when the driver is connected to PC USB port

21.3 IO-Link connector signals - M12 - 5 pin - Coding A, port class B (A) only for **LEB-SN-IL**

PIN	SIGNAL	TECHNICAL SPECIFICATIONS	NOTES
1	**L+**	Power supply 24 VDC for IO-Link communication	Input - power supply
2	**P24**	Power supply 24 VDC for valve regulation, logics and diagnostics	Input - power supply
3	**L-**	Power supply 0 VDC for IO-Link communication	Gnd - power supply
4	**C/Q**	IO-Link data line	Input / Output - signal
5	**N24**	Power supply 0 VDC for valve regulation, logics and diagnostics	Gnd - power supply

Note: L+, L- and P24, N24 are electrically isolated

21.4 Communications connectors (B) - (C)

(B) **USB connector - M12 - 5 pin** always present		
PIN	**SIGNAL**	**TECHNICAL SPECIFICATION** (1)
1	**+5V_USB**	Power supply
2	**ID**	Identification
3	**GND_USB**	Signal zero data line
4	**D-**	Data line -
5	**D+**	Data line +

(C1) (C2) **BC fieldbus execution, connector - M12 - 5 pin**		
PIN	**SIGNAL**	**TECHNICAL SPECIFICATION** (1)
1	**CAN_SHLD**	Shield
2	**not used**	(C1) - (C2) pass-through connection (2)
3	**CAN_GND**	Signal zero data line
4	**CAN_H**	Bus line (high)
5	**CAN_L**	Bus line (low)

(C1) (C2) **BP fieldbus execution, connector - M12 - 5 pin**		
PIN	**SIGNAL**	**TECHNICAL SPECIFICATION** (1)
1	**+5V**	Termination supply signal
2	**LINE-A**	Bus line (high)
3	**DGND**	Data line and termination signal zero
4	**LINE-B**	Bus line (low)
5	**SHIELD**	

(C1) (C2) **EH, EW, EI, EP fieldbus execution, connector - M12 - 4 pin**		
PIN	**SIGNAL**	**TECHNICAL SPECIFICATION** (1)
1	**TX+**	Transmitter
2	**RX+**	Receiver
3	**TX-**	Transmitter
4	**RX-**	Receiver
Housing	**SHIELD**	

(1) Shield connection on connector's housing is recommended

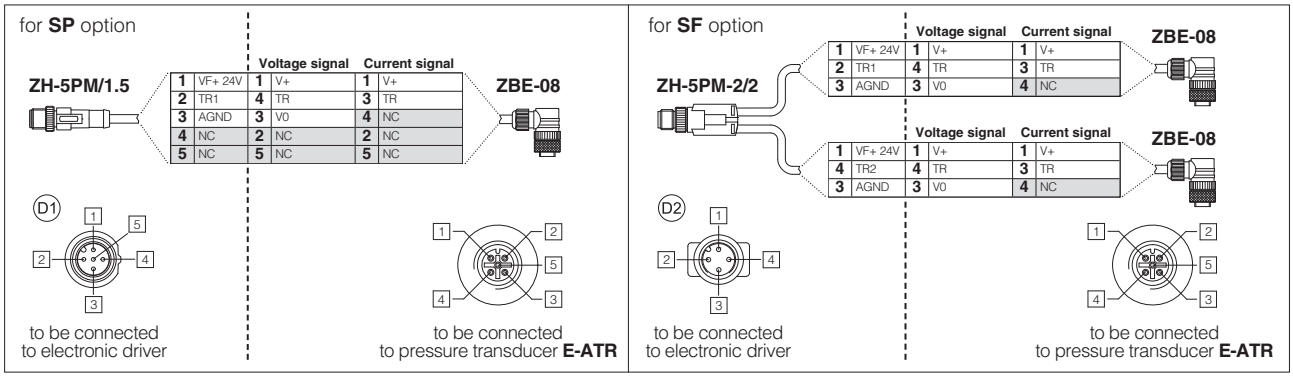
(2) Pin 2 can be fed with external +5V supply of CAN interface

21.5 Remote pressure/force transducer connector - M12 - 5 pin - only for **SP, SF, SL** (D)

PIN	SIGNAL	TECHNICAL SPECIFICATION	NOTES	(D1) **SP, SL - Single transducer** (1)		(D2) **SF - Double transducers** (1)	
				Voltage	**Current**	**Voltage**	**Current**
1	**VF +24V**	Power supply +24VDC	Output - power supply	Connect	Connect	Connect	Connect
2	**TR1**	1st signal transducer: ±10 VDC / ±20 mA maximum range	Input - analog signal **Software selectable**	Connect	Connect	Connect	Connect
3	**AGND**	Common gnd for transducer power and signals	Common gnd	Connect	/	Connect	/
4	**TR2**	2nd signal transducer: ±10 VDC / ±20 mA maximum range	Input - analog signal **Software selectable**	/	/	Connect	Connect
5	**NC**	Not connect		/	/	/	/

(1) Single/double transducer configuration is software selectable

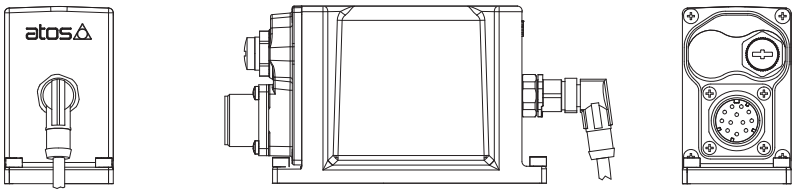
Remote pressure transducers connection - example



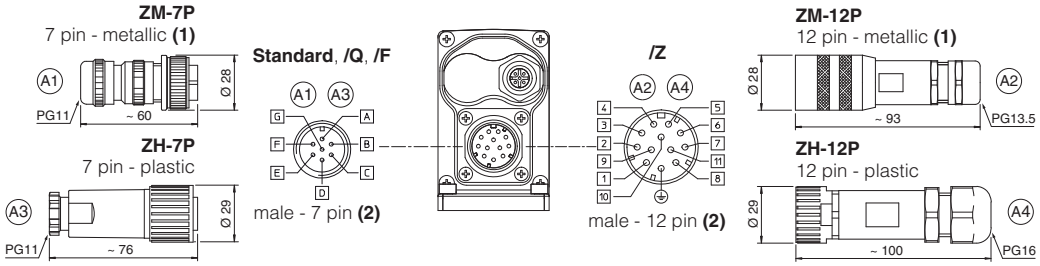
Note: pin layout always referred to driver's view

21.6 LEB-SN-NP connections layout

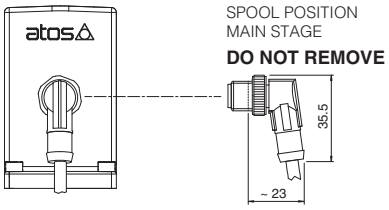
DRIVER OVERVIEW



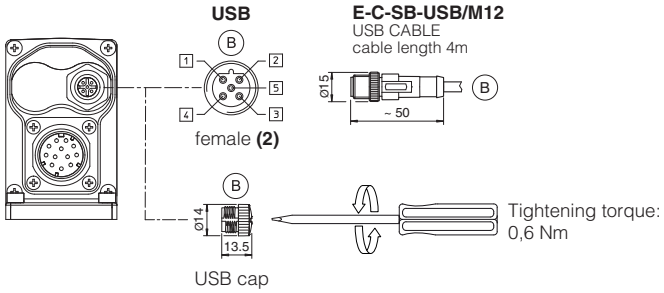
MAIN CONNECTORS



TRANSDUCER CONNECTOR



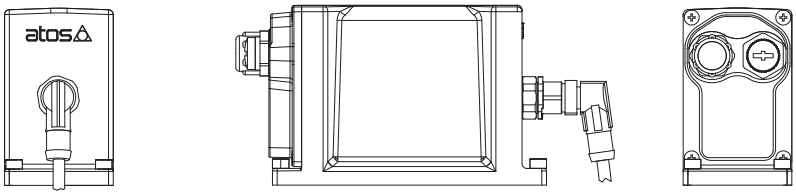
USB CONNECTOR



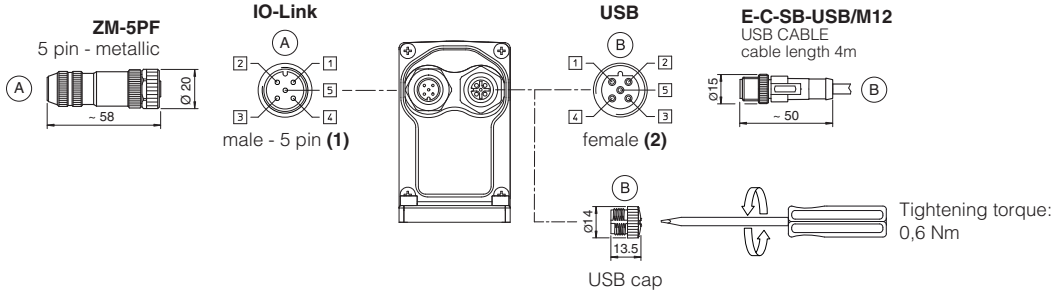
(1) Use of metallic connectors is strongly recommended in order to fulfill EMC requirements **(2)** Pin layout always referred to driver's view

21.7 LEB-SN-IL connections layout

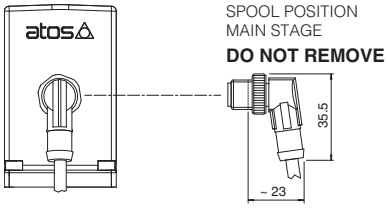
DRIVER OVERVIEW



IO-Link AND USB CONNECTORS



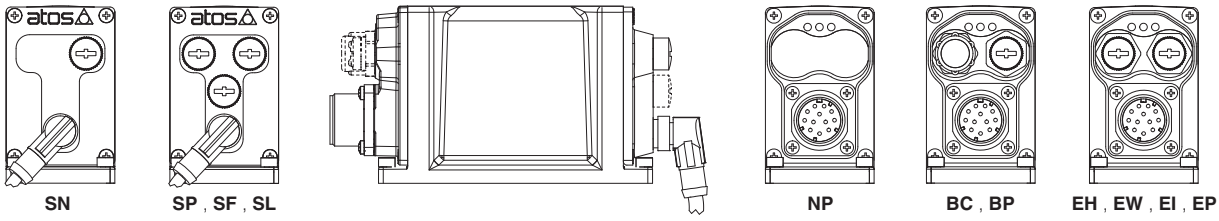
TRANSDUCER CONNECTOR



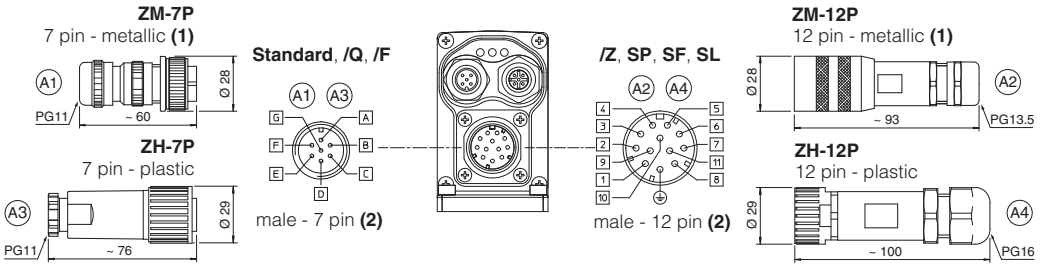
(1) Pin layout always referred to driver's view

21.8 LES connections layout

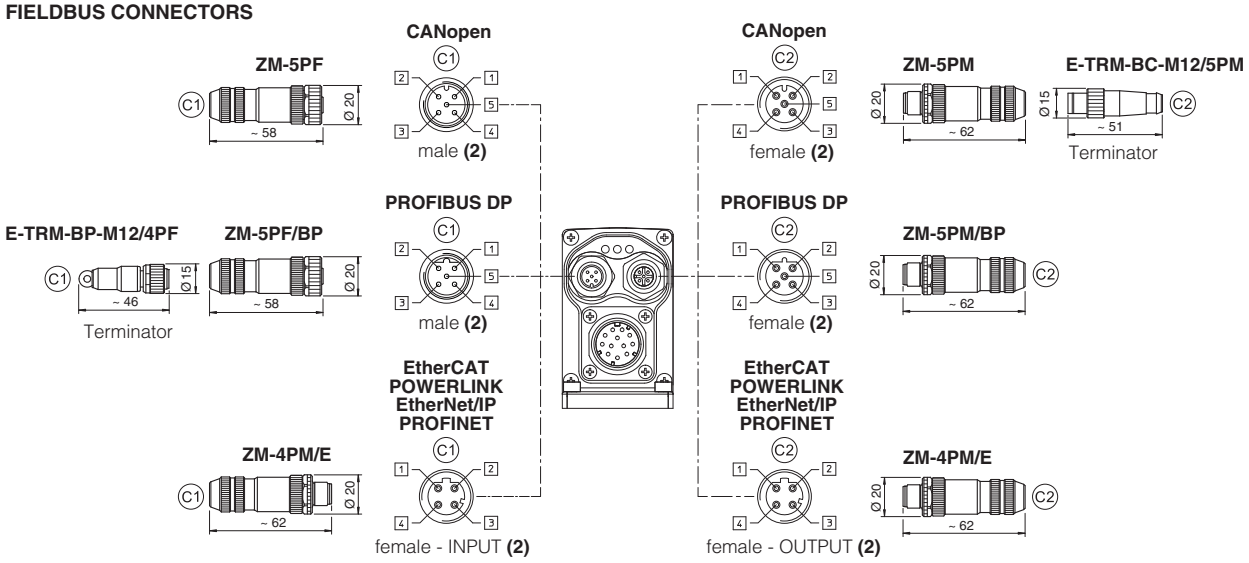
DRIVER OVERVIEW



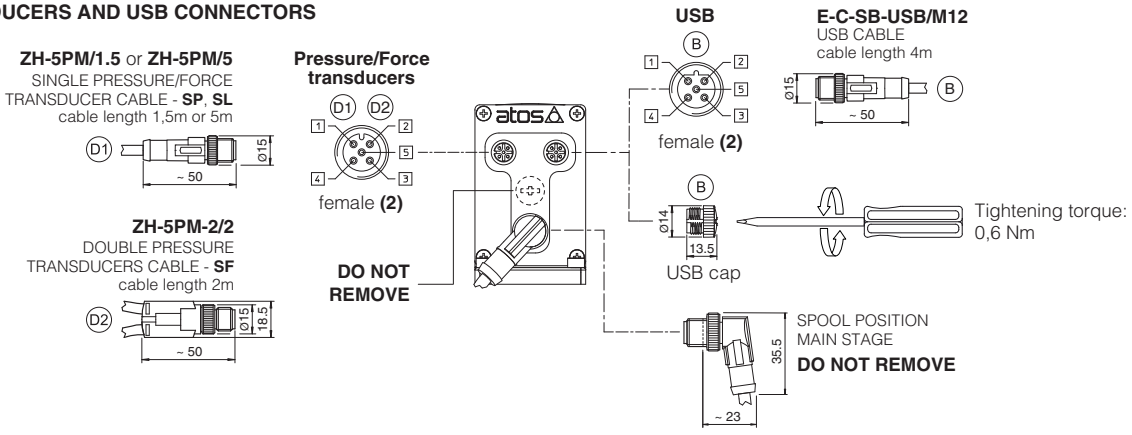
MAIN CONNECTORS



FIELDBUS CONNECTORS



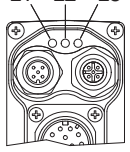
TRANSDUCERS AND USB CONNECTORS



(1) Use of metallic connectors is strongly recommended in order to fulfill EMC requirements **(2)** Pin layout always referred to driver's view

21.9 Diagnostic LEDs - only for LES

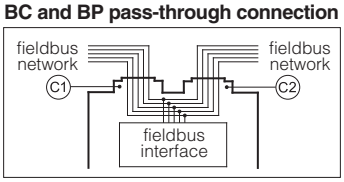
Three leds show driver operative conditions for immediate basic diagnostics. Please refer to the driver user manual for detailed information.

FIELDBUS / LEDS	NP Not Present	BC CANopen	BP PROFIBUS DP	EH EtherCAT	EW POWERLINK	EI EtherNet/IP	EP PROFINET	L1 L2 L3
L1	VALVE STATUS			LINK/ACT				
L2	NETWORK STATUS			NETWORK STATUS				
L3	SOLENOID STATUS			LINK/ACT				

22 IN / OUT FIELDBUS COMMUNICATION CONNECTORS

Two fieldbus communication connectors are always available for digital drivers executions BC, BP, EH, EW, EI, EP. This features allows considerable technical advantages in terms of installation simplicity, wirings reduction and also avoid the usage expensive T-connectors.
For BC and BP executions the fieldbus connectors have an internal pass-through connection and can be used like end point of the fieldbus network, using an external terminator (see tech table **GS500**).
For EH, EW, EI and EP executions the external terminators are not required: each connector is internally terminated.

BC and BP pass-through connection



23 CONNECTORS CHARACTERISTICS - to be ordered separately

23.1 Main connectors - 7 pin

CONNECTOR TYPE	POWER SUPPLY AND SIGNALS	POWER SUPPLY AND SIGNALS
CODE	(A1) **ZM-7P**	(A3) **ZH-7P**
Type	7pin female straight circular	7pin female straight circular
Standard	According to MIL-C-5015	According to MIL-C-5015
Material	Metallic	Plastic reinforced with fiber glass
Cable gland	PG11	PG11
Recommended cable	LiYCY 7 x 0,75 mm² max 20 m (logic and power supply) or LiYCY 7 x 1 mm² max 40 m (logic and power supply)	LiYCY 7 x 0,75 mm² max 20 m (logic and power supply) or LiYCY 7 x 1 mm² max 40 m (logic and power supply)
Conductor size	up to 1 mm² - available for 7 wires	up to 1 mm² - available for 7 wires
Connection type	to solder	to solder
Protection (EN 60529)	IP 67	IP 67

23.2 Main connectors - 12 pin

CONNECTOR TYPE	POWER SUPPLY AND SIGNALS	POWER SUPPLY AND SIGNALS
CODE	(A2) **ZM-12P**	(A4) **ZH-12P**
Type	12pin female straight circular	12pin female straight circular
Standard	DIN 43651	DIN 43651
Material	Metallic	Plastic reinforced with fiber glass
Cable gland	PG13,5	PG16
Recommended cable	LiYCY 12 x 0,75 mm² max 20 m (logic and power supply)	LiYCY 10 x 0,14mm² max 40 m (logic) LiYY 3 x 1mm² max 40 m (power supply)
Conductor size	0,5 mm² to 1,5 mm² - available for 12 wires	0,14 mm² to 0,5 mm² - available for 9 wires 0,5 mm² to 1,5 mm² - available for 3 wires
Connection type	to crimp	to crimp
Protection (EN 60529)	IP 67	IP 67

23.3 IO-Link connector - only for **LEB-SN-IL**

CONNECTOR TYPE	IL IO-Link
CODE	(A) **ZM-5PF**
Type	5pin female straight circular
Standard	M12 coding A – IEC 61076-2-101
Material	Metallic
Cable gland	Pressure nut - cable diameter 6÷8 mm
Recommended cable	5 x 0,75 mm² max 20 m
Connection type	screw terminal
Protection (EN 60529)	IP 67

23.4 Fieldbus communication connectors

CONNECTOR TYPE	BC CANopen (1)		BP PROFIBUS DP (1)		EH EtherCAT, EW POWERLINK, EI EtherNet/IP, EP PROFINET (2)
CODE	(C1) **ZM-5PF**	(C2) **ZM-5PM**	(C1) **ZM-5PF/BP**	(C2) **ZM-5PM/BP**	(C1) (C2) **ZM-4PM/E**
Type	5 pin female straight circular	5 pin male straight circular	5 pin female straight circular	5 pin male straight circular	4 pin male straight circular
Standard	M12 coding A – IEC 61076-2-101		M12 coding B – IEC 61076-2-101		M12 coding D – IEC 61076-2-101
Material	Metallic		Metallic		Metallic
Cable gland	Pressure nut - cable diameter 6÷8 mm		Pressure nut - cable diameter 6÷8 mm		Pressure nut - cable diameter 4÷8 mm
Cable	CANbus Standard (DR 303-1)		PROFIBUS DP Standard		Ethernet standard CAT-5
Connection type	screw terminal		screw terminal		terminal block
Protection (EN 60529)	IP67		IP 67		IP 67

(1) E-TRM-** terminators can be ordered separately - see tech table **GS500**

(2) Internally terminated

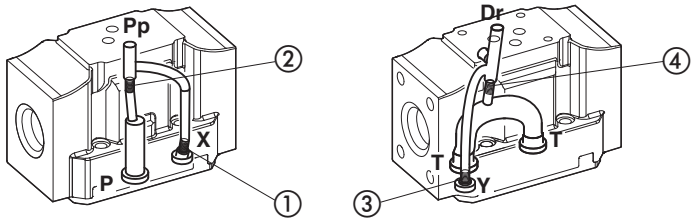
23.5 Pressure/Force transducer connectors - only for **SP, SF, SL**

CONNECTOR TYPE	SP, SL - Single transducer		SF - Double transducers
CODE	(D1) **ZH-5PM/1.5**	(D1) **ZH-5PM/5**	(D2) **ZH-5PM-2/2**
Type	5 pin male straight circular		4 pin male straight circular
Standard	M12 coding A – IEC 61076-2-101		M12 coding A – IEC 61076-2-101
Material	Plastic		Plastic
Cable gland	Connector moulded on cables 1,5 m length	5 m length	Connector moulded on cables 2 m length
Cable	5 x 0,25 mm²		3 x 0,25 mm² (both cables)
Connection type	molded cable		splitting cable
Protection (EN 60529)	IP 67		IP 67

24 PLUGS LOCATION FOR PILOT/DRAIN CHANNELS

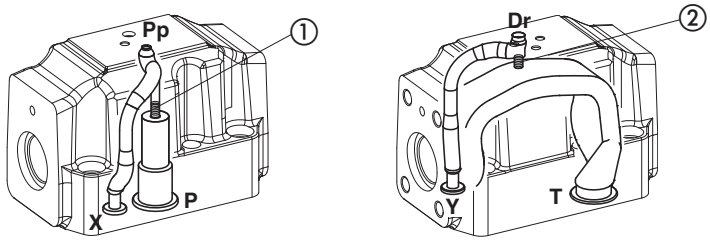
Depending on the position of internal plugs, different pilot/drain configurations can be obtained as shown below.
To modify the pilot/drain configuration, proper plugs must only be interchanged. The plugs have to be sealed using loctite 270.
Standard valves configuration provides internal pilot and external drain.

DPZO-1 **Pilot channels** **Drain channels**



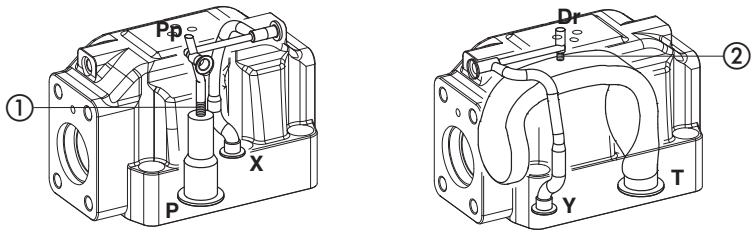
Internal piloting: blinded plug SP-X300F ① in X;
External piloting: blinded plug SP-X300F ② in Pp;
Internal drain: blinded plug SP-X300F ③ in Y;
External drain: blinded plug SP-X300F ④ in Dr.

DPZO-2 **Pilot channels** **Drain channels**



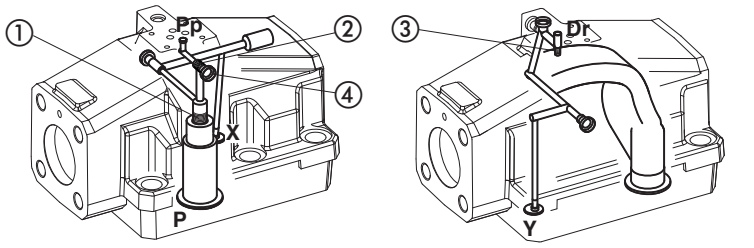
Internal piloting: Without blinded plug SP-X300F ①;
External piloting: Add blinded plug SP-X300F ①;
Internal drain: Without blinded plug SP-X300F ②;
External drain: Add blinded plug SP-X300F ②.

DPZO-4 **Pilot channels** **Drain channels**



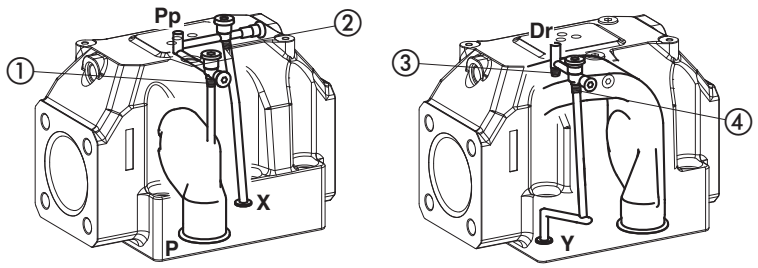
Internal piloting: Without blinded plug SP-X500F ①;
External piloting: Add blinded plug SP-X500F ①;
Internal drain: Without blinded plug SP-X300F ②;
External drain: Add blinded plug SP-X300F ②.

DPZO-6 **Pilot channels** **Drain channels**



Internal piloting: Without plug ①;
External piloting: Add DIN-908 M16x1,5 in pos ①;
Internal drain: Without blinded plug SP-X300F ③;
External drain: Add blinded plug SP-X300F ③.

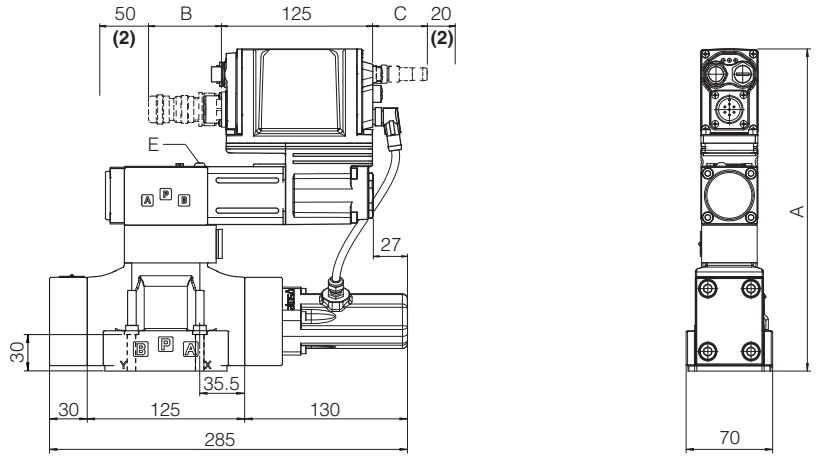
DPZO-8 **Pilot channels** **Drain channels**



Internal piloting: Without plug ①;
External piloting: Add NPTF 1/8 in pos ①;
plug NPTF 1/8 in pos ②;
Internal drain: Without plug NPTF 1/8 in pos ③;
Add plug NPTF 1/8 in pos ④;
External drain: Add plug NPTF 1/8 in pos ③.

DPZO-LEB-*-1
DPZO-LES-*-1

ISO 4401: 2005
Mounting surface: 4401-05-05-0-05 (see table P005)

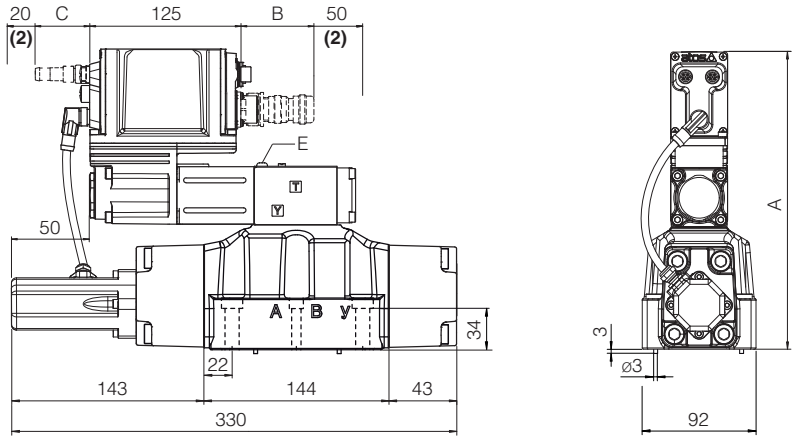


DPZO-*-1	A	B (1)	C (1)	E (air bleeding)	Mass [kg]
LEB - SN - IL	256	60	-	3	9,8
LEB - SN - NP	256	100	-		
LES - SN - NP, BC, BP, EH	256	100	50		
LES - SN - EW, EI, EP	271	100	50		
LES - SP, SF, SL - *	271	100	50		

(1) The indicated dimension refers to the longer connectors. For dimensions of all connectors, see sections 21.6, 21.7 and 21.8
(2) Space required for connection cable and for connector removal

DPZO-LEB-*-2
DPZO-LES-*-2

ISO 4401: 2005
Mounting surface: 4401-07-07-0-05 (see table P005)



DPZO-*-2	A	B (1)	C (1)	E (air bleeding)	Mass [kg]
LEB - SN - IL	237	60	-	3	14,4
LEB - SN - NP	237	100	-		
LES - SN - NP, BC, BP, EH	237	100	50		
LES - SN - EW, EI, EP	252	100	50		
LES - SP, SF, SL - *	252	100	50		
Option /G	+40	-			+0,9

(1) The indicated dimension refers to the longer connectors. For dimensions of all connectors, see sections 21.6, 21.7 and 21.8
(2) Space required for connection cable and for connector removal

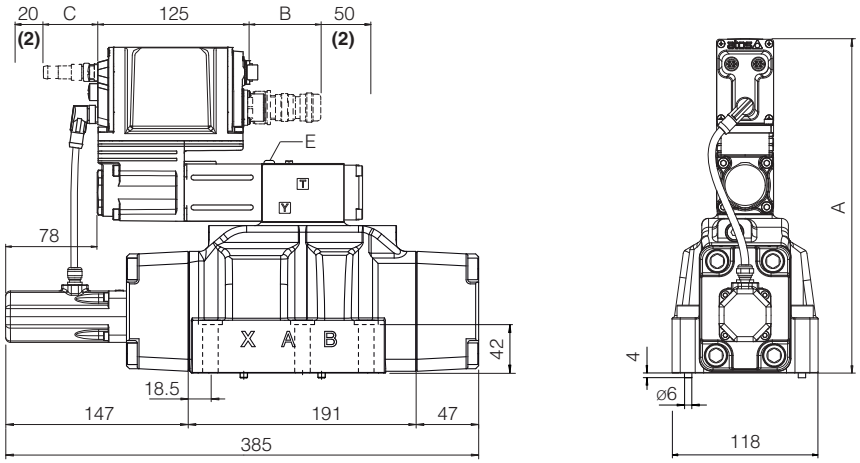
Note: for option /B the proportional solenoid, the LVDT transducer and the on-board digital driver are at side of port B of the main stage

DPZO-LEB-*-4
DPZO-LES-*-4

ISO 4401: 2005
Mounting surface: 4401-08-08-0-05(see table P005)

DPZO-LEB-*-4M
DPZO-LES-*-4M

ISO 4401: 2005
Mounting surface: 4401-08-08-0-05(see table P005)
ports A, B, P, T Ø 32mm

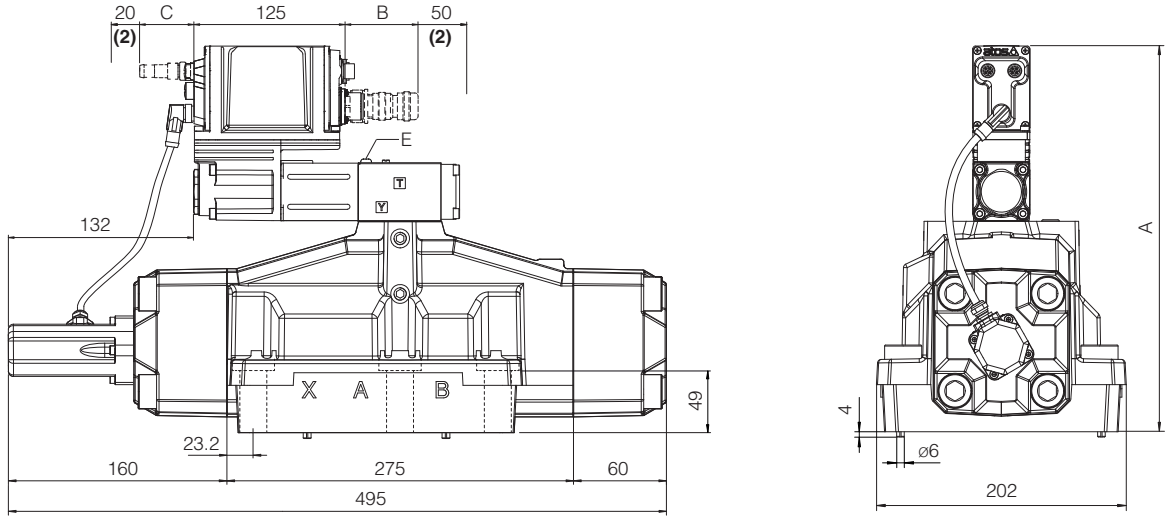


DPZO-*-4 and **DPZO-*-4M**	**A**	**B** (1)	**C** (1)	**E** (air bleeding)	**Mass [kg]**
LEB - SN - IL	266	60	-	3	19,4
LEB - SN - NP	266	100	-		
LES - SN - NP, BC, BP, EH	266	100	50		
LES - SN - EW, EI, EP	281	100	50		
LES - SP, SF, SL - *	281	100	50		
Option /G	+40	-			+0,9

(1) The indicated dimension refers to the longer connectors. For dimensions of all connectors, see sections 21.6, 21.7 and 21.8
(2) Space required for connection cable and for connector removal

DPZO-LEB-*-6
DPZO-LES-*-6

ISO 4401: 2005
Mounting surface: 4401-10-09-0-05 (see table P005)



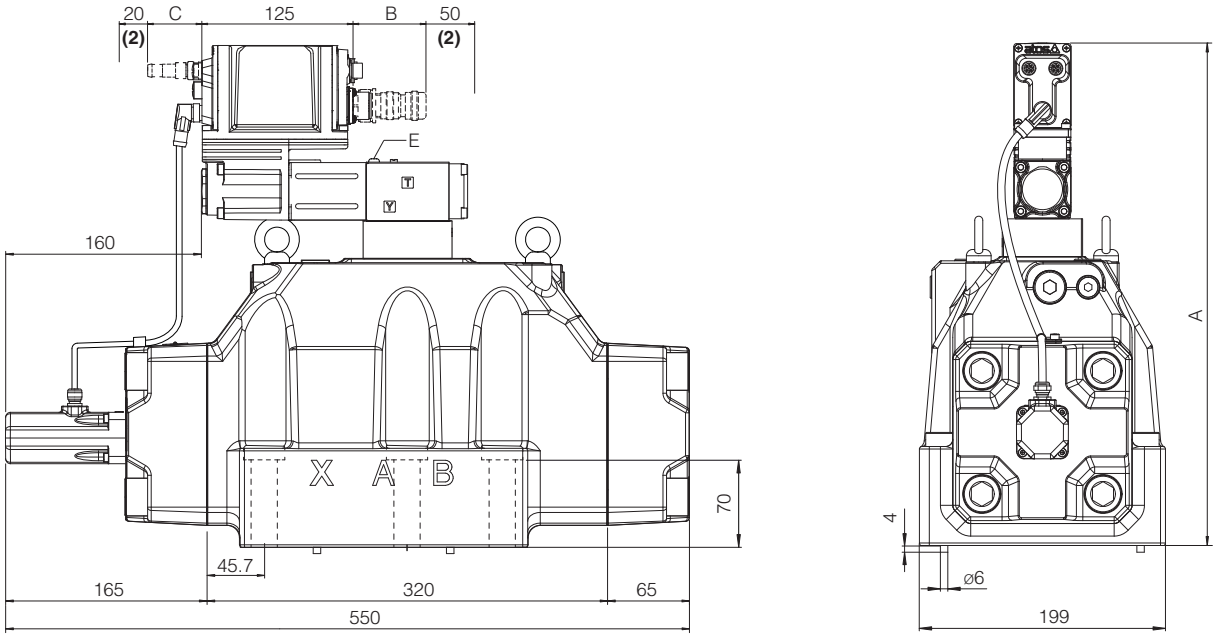
DPZO-*-6	**A**	**B** (1)	**C** (1)	**E** (air bleeding)	**Mass [kg]**
LEB - SN - IL	308	60	-	3	43,4
LEB - SN - NP	308	100	-		
LES - SN - NP, BC, BP, EH	323	100	50		
LES - SN - EW, EI, EP	323	100	50		
LES - SP, SF, SL - *	323	100	50		
Option /G	+40	-			+0,9

(1) The indicated dimension refers to the longer connectors. For dimensions of all connectors, see sections 21.6, 21.7 and 21.8
(2) Space required for connection cable and for connector removal

Note: for option /B the proportional solenoid, the LVDT transducer and the on-board digital driver are at side of port B of the main stage

DPZO-LEB-*-8
DPZO-LES-*-8

ISO 4401: 2005
Mounting surface: 4401-10-09-0-05 (see table P005)



DPZO-*-8	A	B (1)	C (1)	E (air bleeding)	Mass [kg]
LEB - SN - IL	402	60	-	3	80,4
LEB - SN - NP	402	100	-		
LES - SN - NP, BC, BP, EH	402	100	50		
LES - SN - EW, EI, EP	417	100	50		
LES - SP, SF, SL - *	417	100	50		
Option /G	+40	-			+0,9

(1) The indicated dimension refers to the longer connectors. For dimensions of all connectors, see sections 21.6, 21.7 and 21.8
(2) Space required for connection cable and for connector removal

Notes: for option /B the proportional solenoid, the LVDT transducer and the on-board digital driver are at side of port B of the main stage

26 FASTENING BOLTS AND SEALS

Type	Size	Fastening bolts	Seals
DPZO	**1** = 10	4 socket head screws M6x40 class 12.9 Tightening torque = 15 Nm	5 OR 2050 Diameter of ports A, B, P, T: Ø 11 mm (max) 2 OR 108 Diameter of ports X, Y: Ø = 5 mm (max)
	2 = 16	4 socket head screws M10x50 class 12.9 Tightening torque = 70 Nm 2 socket head screws M6x45 class 12.9 Tightening torque = 15 Nm	4 OR 130 Diameter of ports A, B, P, T: Ø 20 mm (max) 2 OR 2043 Diameter of ports X, Y: Ø = 7 mm (max)
	4 = 25	6 socket head screws M12x60 class 12.9 Tightening torque = 125 Nm	4 OR 4112 Diameter of ports A, B, P, T: Ø 24 mm (max) 2 OR 3056 Diameter of ports X, Y: Ø = 7 mm (max)
	4M = 27	6 socket head screws M12x60 class 12.9 Tightening torque = 125 Nm	4 OR 3137 Diameter of ports A, B, P, T: Ø 32 mm (max) 2 OR 3056 Diameter of ports X, Y: Ø = 7 mm (max)
	6 = 32	6 socket head screws M20x80 class 12.9 Tightening torque = 600 Nm	4 OR 144 Diameter of ports A, B, P, T: Ø 34 mm (max) 2 OR 3056 Diameter of ports X, Y: Ø = 7 mm (max)
	8 = 35	6 socket head screws M20x100 class 12.9 Tightening torque = 600 Nm	4 OR 156 Diameter of ports A, B, P, T: Ø 50 mm (max) 2 OR 3056 Diameter of ports X, Y: Ø = 9 mm (max)

27 RELATED DOCUMENTATION

FS001	Basics for digital electrohydraulics
FS500	Digital proportional valves with P/Q control
FS900	Operating and maintenance information for proportional valves
FY100	Safety proportional valves - option /U
FY200	Safety proportional valves - option /K
GS500	Programming tools
GS510	Fieldbus
GS520	IO-Link interface
K800	Electric and electronic connectors
P005	Mounting surfaces for electrohydraulic valves
QB320	Quickstart for LEB valves commissioning
QF320	Quickstart for LES valves commissioning
Y010	Basics for safety components
E-MAN-RI-LEB	TEB/LEB user manual
E-MAN-RI-LES	TES/LES user manual
E-MAN-RI-LES-S	TES/LES with P/Q control user manual